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D2565-111
Job Sheet 187335



Part No: D2565-111

Job Qty: 6 ea

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 12/14/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV E IPP: E 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC IPP: E

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Small Fab-4		DAS 58
100	Brake NC	6 pcs	12/14/18	12/14/18	0.71	0.93	Brake NC 3		9-89 58 DAS
110	Small Fab	6 pcs	12/14/18	12/14/18	0.00	0.88	Small Fab		9-89 58
120	QC	6 pcs	12/14/18	12/14/18	0.00	0.00	QC5		38 9-89
130	Powdercoat	6 pcs	12/14/18	12/14/18	0.00	0.16	Powdercoat2		PL 19-01-28
140	QC	6 pcs	12/14/18	12/14/18	0.00	0.00	QC3		FEB 04 2019 68
150	Packaging	6 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3	51354	9-89
160	QC21-SA	6 Ea	12/14/18	12/14/18	0.00	0.00	QC21		FEB 04 2019

Part Op 100 - Punch as per Dwg D2565 using DT 8313 Deburr

Descriptions: 110 - Deburr

130 - START TIME: 2:15 FINISH TIME: 2:45 O.T. 4:00

M 135947

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	6.8250 ft (1.1375 ea)	90-Start up Operation	5126573
13.90				

Operation
90-Start up (



Container No: S140874



Part: D2565-111

Job No: 187335

Serial No/Batch: S140874

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/29/18

Inventory
202

Allocated
0

Plex 11/30/18 2:38 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up			
Other/Details:					